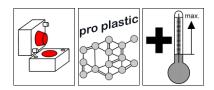
PRODUCT INFORMATION



OKS 91361Mould Release Spray



Description

OKS 91361 Mould Release Spray gives a quick, efficient and clean release in critical molding applications. It penetrates and spreads to all parts of the most intricate mould to give full, clean release, with improved gloss finish.

Applications

- As a mould release spray during moulding of Polyethylene, Polypropylene, HIPS, Acrylics, Polyurethanes, Bakelite, Polyesters, Cellulose, SBR, Natural Rubber, Nitrile, Neoprene, Fluorosilicone Polymers, etc.
- Parting agent for casting, injection moulding, blow moulding, flow and compression moulding particularly on complex tooling.

Advantages and benefits

- Effective release of plastics and rubber moulded parts
- Gives a fine, controlled spray with complete coverage for maximum economy – surface coverage
- Heat resistant wet film up to +200°C
- Gives improved gloss finish
- Particularly suited to delicate or intricate parts
- Non sticky, low surface tension (high film forming capacity), and excellent flow friction coupled with lubricating qualities of the formulation helps to increase productivity.

Application Tips

Shake the container well before use. Spray from a distance of approximately 15 -30cm. The product can be applied on a cleaned mould. One pass usually provides sufficient coating. Ensure adequate ventilation. Do not spray onto naked flame or any incandescent material. Close the container lid securely after use. Since the propellant is highly inflammable the can should be stored below + 50°C and away from heat sources.

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Mould Release Spray

Technical Data

	Standard	Conditions	Unit	Value
Base oil				
Туре				Silicone oil
Application-specific data				
Colour				Colourless
Under test conditions of spraying on a surface, 20 to 25 cms from the nozzle:				
Spray coverage area			Sq.cm	21-23
Spray cone angle			Degree	30-40
Coating Thickness			Microns	3-4
Operating temperatures				
Upper operating temperature			°C	200

Packaging - Article number

500 ml can
 5391361005

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Safety data sheet for industrial and commercial users is available for downloading under www.oks-india.com.

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